

713-290-0202 www.TexasCompression.com

SERVICE & PRODUCT LINE BROCHURE

About Us

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Texas Compression, LLC is a Houston-based mechanical and industrial services contractor offering a complete range of professional and technical services. Our mission is to safely deliver the highest level of service and premium products maximizing the uptime of critical process equipment. With more than 40 years' experience working in the energy industry, we guarantee we will safely complete your project and exceed your expectations. Texas Compression specializes in situations where safety, quality and reliability are a priority.

Safety

Texas Compression's objective is "Goal Zero." We operate an effective and structured safety management program fully capable of meeting all statutory obligations and company safety objectives. These objectives include the health and safety of its employees, our customers, the general public and the environment. Texas Compression will meet this obligation by ensuring all employees with specific health and safety responsibilities will be given the resources, training and authority necessary to enable them to fulfill their obligations.



Mechanical Services



Texas Compression understands that when equipment goes off-line the result is a loss in product, production and profit. We provide the highest level of service combined with rapid response to support the ever-changing needs of our customers. We are available with around the clock service and 24/7/365 for call-outs. Our service group is comprised of experienced managers and technicians who pride themselves on safety, quality and craftsmanship. Allow Texas Compression to provide day-to-day maintenance and mechanical services as well as turnaround and outage support returning assets on-line and maximizing uptime.

Equipment Serviced:

- Compressors
- Turbines
- Pumps
- Engines
- Gearboxes
- Generators
- Auxiliary Equipment

- Turbine installation and maintenance
- Compressor installation and maintenance
- · Rotating and reciprocating equipment services
- Major and minor overhauls and repair
- Turnaround and outage support
- Balance of plant services (BOP)
- Equipment grouting
- Technical bolting
- Alignments

Welding of Structural Steel, Process and Power Pipe

Process and Power Pipe Systems

Texas Compression offers fabrication, installation and repair of process and power pipe. Our welders are highly skilled and proficient with both shop and field work. All welders are tested and qualified per ASME Section IX (Welding Qualifications) welding requirements.

- Fabrication, installation and repair of power piping systems
- Fabrication, installation and repair of process piping systems
- Installation of Power Pipe conforms to ASME B31.1
- Installation of Process Pipe conforms to ASME B31.3
- Utilize Welding procedures qualified to ASME Section IX

Structural Welding and Fabrication

Texas Compression offers structural welding services in accordance with AWS D1.1 standard. From fabrication to erection and quality control, our knowledgeable team of managers and craftsmen are capable of handling all your structural welding needs in a safe and timely manner.

- Fabrication of structural components and process skids
- Fabrication of pipe supports, trusses, platforms and ladders
- Steel Erection



Tank, Boiler and Pressure Vessel Services



Texas Compression holds a National Board R-stamp for the repair and alteration of boilers, pressure vessels, tanks and other pressure-retaining items. This means that Texas Compression employees and staff follow a strict quality control program to ensure all repairs are performed in accordance with the jurisdictional requirements and or client requirements. Once repairs have been completed, a repair package with all required documentation and inspection reports will be provided in a timely manner.



- Manual tube and pipe welding
- · Welding technicians are ASME Section IX qualified
- In-house Visual Test (VT) certified to SNTC-1A
- Boiler tube welding
- · Conventional groove welding
- Narrow groove welding
- Furnace tube welding
- Welding overlays

Abrasive Blasting and Industrial Coating

Coating is the first line of defense against corrosion. Texas Compression offers a wide variety of industrial and specialty coating solutions to meet your specific needs. Different industrial substrates and environmental conditions require different coatings and procedures. We have professionally trained coating inspectors and technicians able to assess and prepare a coating specification, prepare the substrate, apply coatings per the specification and document all supporting actions required by the specification. With Texas Compression, you can be confident that you are receiving the most cost-effective solution applied with the highest level of quality to ensure your assets are properly protected from corrosion.



- Coating inspection
- Abrasive blasting and coating
- Specialty tank and vessel liners
- Secondary containment liners
- Rapid cure polyurea systems
- High temperature applications
- Soil-Air interface inspection and repair
- · Intumescent fireproofing and insulation

Composite Repair and Rehabilitation



Texas Compression understands the importance of maintaining assets while eliminating down-time. In doing so, we offer a prompt, reliable and cost-effective solution to keep your facility or pipeline on-line and in production. Texas Compression offers HydraWrap®, a nonmetallic chemical and corrosion resistant structural repair. comprised of high performance epoxies and custom-made carbon fiber fabric. HydraWrap® offers a long-term, flexible alternative to welded sleeves or pipe replacement complies with ASME and DOT standards. and HydraWrap® can be applied to the exterior of a pipe as a wrap or to the interior as a liner. In addition to pipe, HydraWrap® may be used to extend the life of tanks, vessels and various other structures.

- Complies with ASME PCC-2 Article 4.1 and 4.2
- Complies with DOT 49CFR 192 and 195
- · Restores assets to original design specifications
- Repairs corroded or mechanically damaged assets
- Chemical and corrosion resistant polymers
- Fast cure, low cost and long-term solution
- 100% volume solids epoxies (No VOC's)

On-line Leak Repair

Texas Compression understands the challenges associated with on-line leak repair and the importance of environmental compliance. We provide a cost effective, engineered solution to keep your facility on-line and in compliance. We understand the cost associated with unscheduled plant shutdowns as well as the risk associated with employee health. safety and environmental compliance. Our technicians are highly trained professionals capable of assessing the situation and making the appropriate recommendations. Texas Compression designs, fabricates and installs leak repair devices. Texas Compression is available for emergency call-outs and offers around the clock service to meet our clients ever-changing needs.



- Drill and Taps
- Wire wraps
- Flange clamps and enclosures
- Operable valve enclosures
- Flange management program
- · Technical bolting and torquing
- Tank roof and chime seal repair

Bolting, Torquing and Tensioning



New construction, repairs and modifications to assets are only as reliable as the bolting that holds it all together. As part of a comprehensive mechanical and industrial services program, Texas Compression provides technical bolting and torquing services. We utilize both hydraulic bolting systems as well as bolt tensioning systems depending on your specific needs and requirements. Our tensioning systems allow gaskets to be compressed evenly and more precisely by applying even pressure across the sealing surface and provides accurate torque by eliminating torque loss due to friction. Allow Texas Compression to provide service for all of your upcoming bolting and torquing needs.

- Inspection and preparation of sealing surfaces
- Alignment of joints and sealing surfaces
- · Cleaning and preparation of bolting
- Proper selection of gasket material
- Procedures and specifications
- Field machining services
- QA/QC program

Inlet Housing Repairs and Modifications

Texas Compression has began working with one of the worlds' leading manufacturers of engineered air intake systems for gas turbines and midstream compressors. This relationship allows us to help develop and provide air filtration solutions that address specific environmental challenges based on geographic location. Our goal is to provide a premium product and exceptional service to increase efficiency and lower operating and maintenance cost.



- Air sampling and filter analysis
- · Bird screen fabrication and installation
- Filter and evaporative media replacement
- · Repairs and alterations of existing intake systems
- Complete retrofit solutions
- Corrosion remediation and industrial coatings

Robotic Video Inspection





Texas Compression has the ability to inspect piping systems and storm drains without entry into a confined space. We do this by using robotic crawlers equipped with HD video cameras and DVR system. This allows us to visually inspect your assets for abnormalities that could result in an environmental release or process contamination. Our professionally trained technicians are able to perform these inspections on a variety of structures, including but not limited to, piping systems, water and wastewater systems, storm sewer systems, culverts, vessels, and electrical conduit.

- Suitable for hazardous environments
- Identify soil and root infiltration
- · Identify corrosion and internal erosion
- Identify points of separation or misalignment
- Identify structural deficiencies and potential points of failure

Concrete and Masonry Repair

As part of our mechanical and industrial services portfolio, Texas Compression offers a complete line of concrete and masonry repair services to help maintain your facility and infrastructure. We will repair concrete piping, equipment foundations, containment walls and various other concrete structures. In addition to repairs, Texas Compression provides new construction services including equipment foundations, containment walls, flatwork and grouting services. Allow us to help you achieve peak performance and extend the service life of your rotating and reciprocating equipment.



- Secondary containment repairs and overlays
- Injectable grout and epoxy based crack sealing
- Cement, epoxy and chemical resistant grout
- Equipment and structural grouting
- Polyurea spray applied liners
- Expansion joint repair
- Hydra-Tite mechanical seals installed

Facility and Right of Way Maintenance



Texas Compression offers facility and right of way maintenance services to our customers. We understand that maintenance is performed for more than appearance purposes; it is a function of safety and security for the facility, land owners, neighbors, and community. At Texas Compression, we provide high quality, professional services at competitive pricing. All of our equipment operators are OQ certified and safety trained. We service plants, utility and pipeline right of ways as well as private roadways and railways. Allow Texas Compression to review and quote any upcoming projects you may have.

Equipment we utilize:

- Kubota M Series tractor with wench
- Rhino 15' Flex-Wing rotary cutter
- Rhino 8' heavy duty rotary cutter
- Kubota side by side utility vehicle
- Kubota and Toro zero-turn mowers
- · Kubota and Toro mowers

HydraWrap Composite Repair System

HydraWrap

The HydraWrap® Fiber Reinforced Polymer System provides a nonmetallic chemical and corrosion resistant structural repair to damaged or degraded pipes (thin-wall and through-wall). The HydraWrap® Composite Repair System is a combination of high performance epoxies and custom-made carbon fiber fabric. This combination produces a noncorrosive structural repair that conforms to various shapes and sizes. The HydraWrap® systems are designed with a minimum of two layers of fabric with additional reinforcement being achieved through additional layers. HydraTech's engineers provide the HydraWrap® specifications and calculations required for each installation to ensure that every repair is designed to meet or exceed the client's specifications.



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- Repairs corroded assets
- · Repairs mechanically damaged assets
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HydraTite Mechanical Sealing System



- Provides up to a 50 year design life
- Conforms to round, square and oval culverts
- Requires only hours of installation time per seal
- Maintains system pressure boundary integrity
- NSF/ANSI 61 certified for drinking water
- Turnkey service available
- Roughly 1/3 the cost of expansion joint replacement



HydraTite® seals are custom-made for each project. Seals provide a low cost option for the repair of leaking joints, with projects normally completed in days, not weeks! Superior quality and intricate design assures a tight, leak free seal. In use for more than 20 years, the system consists of a custom EPDM rubber seal held in place by stainless steel retaining bands. The seals can be interlocked to span long lengths of pipe, and can include a backing band to remediate pressure piping and cooling water expansion joints. The seals flexibility accommodates for shifting, vibration, ground settling and thermal expansion/contraction while the low profile ensures minimal flow loss. HydraTite® internal pipe joint seals are a proven solution for pipe joint repairs, pressure pipe repairs and joint infiltration in drinking water systems, storm drain and waste water systems, liquid and gas pipelines and power generation stations.

PolySpray Polyurea System

PolySpray

PolySpray® is an advanced line of polyurea based coatings that resemble a spray-applied plastic. These coatings provide outstanding abrasion and corrosion resistance and are utilized in applications that require a tough, high build liner or coating. While traditional coatings are typically limited to thin film applications and tend to be brittle in nature, PolySpray® offers a high build, non-brittle coating without sacrificing physical properties. PolySpray® can withstand mechanical shock and cures within seconds allowing for immediate return to service. These high build, seamless coatings are perfect for waterproofing and encapsulation applications where rapid return to service is required. PolySpray® is suitable for the rehabilitation of tank roofs and liners, chemical sewers, sanitary waste pipes, storm drain culverts and secondary containment applications.



- High flexibility and toughness
- · Immediate return to service
- · Chemical and abrasion resistant
- Excellent mechanical properties
- · High build liner/coating
- Seamless application
- Thermal stability
- Moisture tolerant

RapidAir FastPipe and MaxLine



- Conforms to ASME B31.1
- Pressure rated up to 200 PSI
- Temperature Rating -40°F to 140°F
- Compatible with air, vacuum and inert gases
- Double O-ring design ensures leak free joints

Texas Compression is an authorized distributor and installer of RapidAir's FastPipe and MaxLine Aluminum air piping systems. The FastPipe and MaxLine systems are ideal for industrial plants, manufacturing facilities and businesses of all types. Traditional systems, like carbon steel and black iron pipe leak. This loss creates an additional draw on your compressors and could create a shortage or pressure drop across your entire system.

FastPipe blue aluminum air piping is a lightweight, corrosion resistant alternative to traditional carbon steel or black pipe systems. FastPipe is available in 3/4", 1", 1-1/2", 2", 3", 4", and 6" pipes and can be joined with the MaxLine system through blue air pipe thread adapter fittings.

MaxLine flexible tubing is made of several layers: the inner and outer layer are HDPE and the center layer is aluminum. Its smooth inner surface delivers air efficiently and remains corrosion free for decades.







Valve Sales, Installation and Repair

As part of a comprehensive mechanical and industrial services portfolio, Texas Compression offers valve sales, installation and repair to our customers. Our Texas based warehouse stocks valves from more than a dozen manufactures listed below. In addition to manually controlled valves, we offer motor operated valves (MOV's) and actuators. Our field service technicians will remove and reinstall valves, motor operated valves and actuators, select and install correct gaskets and properly torque bolting, test valve operation and DCS control. Our technicians can also perform repairs in the field by repacking off-line valves or by performing a drill and taps for on-line valves.



New Valve Types:

- Gate
- Globe
- Check
- Ball
- Butterfly
- Plug

New Valve Manufacturers:

- Bonney Forge
- KITZ
- P.B.V.
- Sharpe Valves
- WALWORTH

- Crane
- NEWCO
- Powell Valves
- SMITH Valve
- Warren Valve

- DSI
- Neway
- Quadrant
- Velan
- W-K-M

Other manufacturers available upon request

Texas Compression Sealants



Texas Compression offers industrial sealants and packings material formulated to meet the demanding needs of the energy sector. These sealants are compatible with more than 500 chemicals commonly found in industrial and petrochemical environments and are capable of sealing leaks over a wide range of temperatures and pressures. Many of these sealants are used in conjunction with our leak sealing services to deliver a safe reliable repair.

- Injectable sealants
- Flange and gasket sealing compounds
- Valve and pump packings
- Extruded gasket compounds
- High temperature sealants
- Thread lubricants

Industries Served:

- Chemical
- Refining
- Pipeline
- Power
- Pulp and Paper
- Manufacturing
- Food and Beverage
- Pharmaceutical
- Health Care
- Agricultural
- Municipal
- Aviation



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